



# TECHNOMELT® 8633

Hot Melt Adhesive

May 2010

Formerly Known as TECHNOMELT® 80-8633

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**TYPE OF ADHESIVE:**

Hot Melt Adhesive

**FIELD OF APPLICATION:**

Packaging

**TYPICAL TECHNICAL DATA:**

Viscosity: 1500 - 2175 cPs at 350°F  
Brookfield RVT Spindle 21

Color: Amber

Ring & Ball Softening Pt: 223°F +/-5°F Mettler Drop  
Point

Application Temperature: 325°F to 375°F

**PROPERTIES:**

Technomelt 8633 is a medium viscosity case sealing and tray forming hot melt adhesive designed for the beef packers. It is also useful for wood-to-wood assemblies. It will maintain bond strength under both low and high temperature conditions. Technomelt 8633 has a good hot tack range for situations where you need longer open times, but fast set speeds. It also has excellent heat stability for extended pot life. All ingredients in Technomelt 8633 are approved under the Federal Regulation 21 CFR 175.105, which relates to incidental contact of adhesives with food.

**HANDLING AND APPLICATION:**

To avoid accidental contamination, keep container covered as soon as sufficient hot melt has been removed for use.

**PRECAUTIONS:**

No health hazards are expected with this product in its solid form. Once melted, it is like any hot liquid in that it can produce severe burns. Care should be taken to avoid getting the hot liquid adhesive on the skin. If this occurs, flush the affected area with large amounts of cold water. Do not try to remove the solidified hot melt. Seek Medical Attention immediately. Please refer to the Material Safety Data Sheet for further information.

**STORAGE CONDITIONS:**

Do not store in high temperatures.

**Note**

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